

100% stainless steel in shortest housing

Our know-how – your benefits: Corrosion- & cleaning-resistant, robust and inexpensive.

- Corrosion-resistant thanks to 100% stainless steel housing,
- Cleaning-resistant certified by the independent institutes:
 - ECOLAB
 - JohnsonDiversey
 both confirm that this photoelectric sensor series is suitable for handling substantial loads,
- Waterproof IP 69K according to DIN 40050.
- Very short housing length, consequently short insertion depth and simple handling,
- Novel mounting accessories for fast, inexpensive and easy mounting.

The MH15V and its ranges:

- MHSE15V through-beam system: scanning range 5.0 m,
- MHL15V photoelectric reflex sensor: range 5.0 m (PL80A) with polarizing filter,
- MHTB15V photoelectric proximity sensor with background suppression and adjustable scanning distance 300 mm (90% reflectance),
- MHT15V photoelectric proximity sensor: energetic, scanning distance 350 mm/100 mm (90% reflectance).

MH15V for Food & Beverage can be used universally. They have been developed specifically for all standard applications in the areas: foodstuffs production, beverage technology and the corresponding handling facilities.



Benefits at a glance

- · Corrosion-resistant
- Cleaning-resistant
- Waterproof
- Very short housing length
- Novel mounting accessories





- Large scanning distance, adjustable
- Precise background suppression, object detection irrespective of colour and background materials
- Small and visible light spot thanks to PinPoint LED
- 100% stainless steel housing
- Enclosure rating IP 69K, IP 67









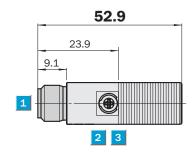


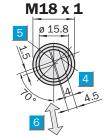
IP 69K according to DIN 40050

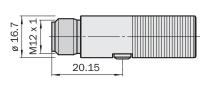
Stainless Steel

Accessories	
Cables and connectors	
Mounting systems	

Dimensional drawing

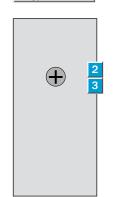






Adjustments possible

All types



- M12 plug, 4-pin
- 2 Sensitivity control 270°
- Yellow LED indicator,
 - lights continuously:Light reception, reserve factor > 1.3
 - blinks:

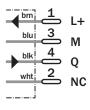
Light reception, reserve factor > 1.0 ... < 1.3

Connection type

MHT15-P3247V MHT15-P3347V MHT15-N3247V MHT15-N3347V



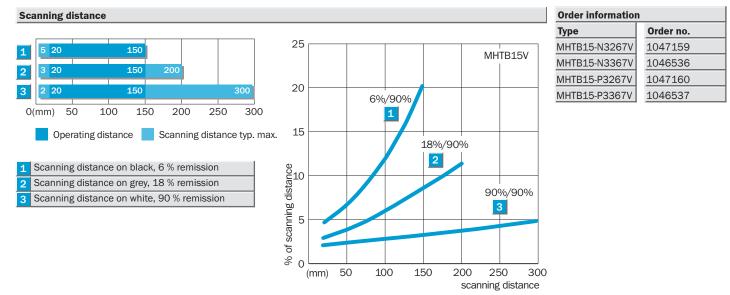
4-pin, M12



Technical data	MHTB15-	P3267V P3367V N3267V N3367V
Securing distance SD tun may 1)	2 300 mm	
Scanning distance SD, typ. max. 1) Operating distance SD 1)	2 300 mm; (150 mm at 6% remission)	
Adjustment range min./max. 1) adjustable		
Sensitivity adjustable	Potentiometer 270°	
Light spot diameter	Approx. 7 mm at 100 mm/	
2) 11 4 1	Approx. 6 mm at 150 mm	
Light source ²⁾ , light type	PinPoint LED, infrared, 650 nm ²⁾	
Optical axis	Axial	
Light reception indicator yellow LED	Lights: Light reception	
Supply voltage V _s	10 30 V DC ³⁾	
Residual ripple 4)	≤ 5 V _{PP}	
Current consumption 5)	≤ 30 mA	
Switching outputs	Q: PNP	
	Q: NPN	
Signal voltage HIGH	V _S - (< 2.9 V)	
	V _S	
Signal voltage LOW	Approx. 0 V	
	≤ 2.9 V	
Switching mode	Light-switching	
	Dark-switching	
Output current I _A max. ⁶⁾	≤ 100 mA	
Response time 7)	≤ 0.72 ms	
Max. switching frequency ⁸⁾	700/s	
Connection type	Plug M12, 4-pin ⁹⁾	
VDE protection class	(ii)	
Enclosure rating	IP 67, IP 69K acc. to DIN 40050	
Certificates ¹⁰⁾	ECOLAB, JohnsonDiversey	
Circuit protection ¹¹⁾	A, B, C	
Ambient temperature T _A	Operation -25 °C +55 °C	
	Storage -25 °C +70 °C	
Weight	Approx. 50 g	
Housing material Housing:	100 % stainless steel 1.4404	
Optic:	PMMA 3 mm, surface hardened and	
·	tempered	
	tempered	

- Object with 90% remission (based on standard white DIN 5033); 100 x 100 mm
- Average service life 100,000 h at T_A = +25 °C
- 3) Limit values, operation in short-circuit protected network max. 8 A
- May not exceed or fall short of V_s tolerances
- 5) Without load

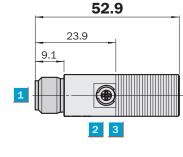
- If operating temperature > 50 $^{\circ}$ C reduced output current: I_A max. = 50 mA
- Signal transit time with resistive load
- With light/dark ratio 1:1 Gold-plated contact pins
- 10) Refer to the corresponding certificates for details
- $^{11)}$ A = V_S connections reverse-polarity protected
 - B = Interference pulse suppression
 - C = Outputs overcurrent and shortcircuit protected



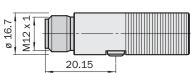


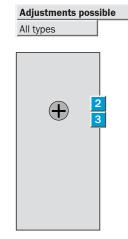
- 100% stainless steel housing 316L
- Enclosure rating IP 69K, IP 67
- Very short housing
- Adjustable sensitivity

Dimensional drawing











2 Sensitivity control 270°

Yellow LED indicator,

lights continuously:Light reception, reserve factor > 1.3

- blinks:

Light reception, reserve factor > 1.0 ... < 1.3











IP 69K according to DIN 40050

Stainless Steel

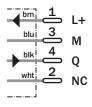
Accessories
Cables and connectors
Mounting systems

Connection type

MHT15-P3247V MHT15-P3347V MHT15-N3247V MHT15-N3347V



4-pin, M12



Technical data	MHT15-	P3247V P3347V N3247V N3347V
	-	
Scanning distance SD, typ. max. 1)	10 350 mm	
Operating distance SD ¹⁾	10 250 mm	
Light spot diameter	Approx. 50 mm at 350 mm	
Angle of dispersion sender	Approx. 4.5°	
Light source ²⁾ , light type	LED infrared, 950 nm	
Optical axis	Axial	
Sensitivity adjustable	Potentiometer 270°	
Light reception indicator	Yellow LED: lights continuously:	
	Reserve factor > 1.3	
	Blinks: reserve factor > 1.0 < 1.3	
Supply voltage V _s	10 30 V DC ³⁾	
Residual ripple 4)	≥ 5 V _{PP}	
Current consumption 5)	≤ 30 mA	
Switching outputs	Q: PNP	
	Q: NPN	
Signal voltage HIGH	V _S - 2.9 V	
	V_S	
Signal voltage LOW	Approx. 0 V	
	≤ 2.9 V	
Switching mode	Light-switching	
	Dark-switching	
Output current I _A max.	≤ 100 mA	
Response time ⁶⁾	≤ 1.25 ms	
Max. switching frequency 7)	400/s	
Connection type 8)	Plug M12, 4-pin	
VDE protection class	♠	
Enclosure rating	IP 67, IP 69K acc. to DIN 40050	
Certificates ⁹⁾	ECOLAB, JohnsonDiversey	
Circuit protection ¹⁰⁾	A, B, C	
Ambient temperature T _A	Operation -25 °C +55 °C	
	Storage -25 °C +70 °C	
Weight with plug	Approx. 50 g	
Housing material Housing:	100 % stainless steel 1.4404	
Optic:	PMMA 3 mm, surface hardened and	
	tempered	

Diject with 90% remission (based on standard white DIN 5033); 100 x 100 mm

Average service life 100,000 h at $T_A = +25$ °C

3) Limit values

May not exceed or fall short of V_s tolerances

5) Without load

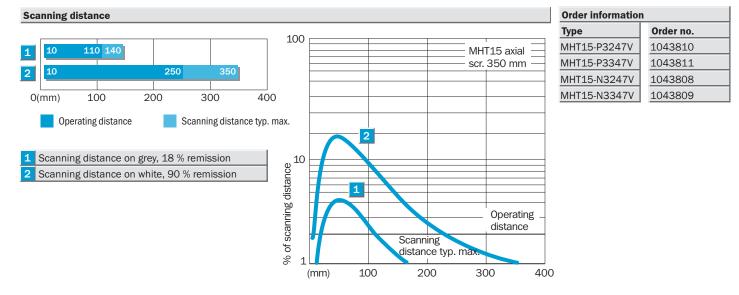
6) Signal transit time with resistive load

With light/dark ratio 1:1

Gold-plated contact pins

9) Refer to the corresponding certificates for details

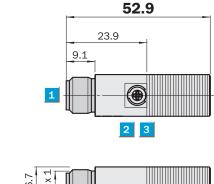
- ¹⁰⁾ A = V_S connections reverse-polarity protected
 - B = Interference pulse suppression
 - C = Outputs overcurrent and shortcircuit protected



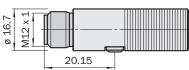


- 100% stainless steel housing 316L
- Enclosure rating IP 69K, IP 67
- Very short housing
- Sensitivity adjustable

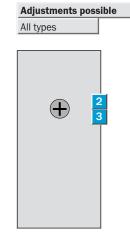
Dimensional drawing











1 M12 plug, 4-pin

Sensitivity control 270°

Yellow LED indicator,

- lights continuously:Light reception, reserve factor > 1.3
- blinks:

Light reception, reserve factor > 1.0 ... < 1.3









IP 69K according to DIN 40050

Stainless Steel

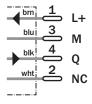
Accessories	
Cables and connectors	
Mounting systems	
Reflectors	

Connection type

MHT15-P3217V MHT15-P3317V MHT15-N3217V MHT15-N3317V



4-pin, M12



Technical data		MHT15-	P3217V P3317V N	N3317V N3317V		
Scanning distance SD, typ. m	nax. ¹⁾	10 100 mm				
Operating distance SD 1)	iun.	10 90 mm				
Light spot diameter		Approx. 20 mm at 100 mm				
Angle of dispersion sender		Approx. 4.5°				
Light source ²⁾ , light type		LED infrared, 950 nm				
Optical axis		Axial				
Sensitivity adjustable		Potentiometer 270°				
Light reception indicator		Yellow LED: lights continuously:				
		Reserve factor > 1.3				
		Blinks: reserve factor > 1.0 < 1.3				
Supply voltage V _s		10 30 V DC ³⁾				
Residual ripple 4)		≤ 5 V _{pp}				
Current consumption 5)		≤ 30 mA				
Switching outputs		Q: PNP				
		Q: NPN				
Signal voltage HIGH		V _S - 2.9 V				
		V _s				
Signal voltage LOW		Approx. 0 V				
		≤ 2.9 V				
Switching mode		Light-switching				
		Dark-switching				
Output current I _A max.		≤ 100 mA				
Response time ⁶⁾		≤ 1.25 ms				
Max. switching frequency 7)		400/s				
Connection type 8)		Plug M12, 4-pin				
VDE protection clas		(ii)				
Enclosure rating		IP 67, IP 69K acc. to DIN 40050				
Certificates ⁹⁾		ECOLAB, JohnsonDiversey				
Circuit protection ¹⁰⁾		A, B, C				
Ambient temperature T _A		Operation -25 °C +55 °C				
		Storage -25 °C +70 °C				
Weight wit	th plug	Approx. 50 g				
Housing material Ho	ousing:	100 % stainless steel 1.4404				
	Optic:	PMMA 3 mm, surface hardened and				
		tempered				

Diject with 90% remission (based on standard white DIN 5033); 100 x 100 mm

Average service life 100,000 h at $T_A = +25$ °C

3) Limit values

4) May not exceed or fall short of V_S tolerances

5) Without load

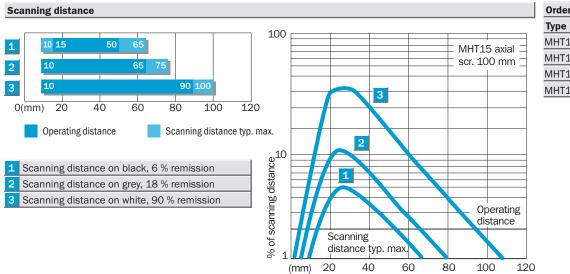
6) Signal transit time with resistive load

With light/dark ratio 1:1

8) Gold-plated contact pins

9) Refer to the corresponding certificates for details

- $^{10)}$ A = V_s connections reverse-polarity protected
 - B = Interference pulse suppression
 - C = Outputs overcurrent and shortcircuit protected



 Order information

 Type
 Order no.

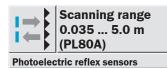
 MHT15-P3217V
 1043805

 MHT15-P3317V
 1043806

 MHT15-N3217V
 1043803

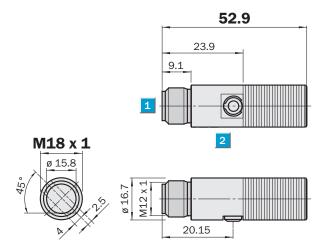
 MHT15-N3317V
 1043804

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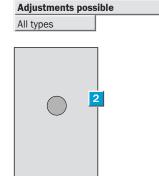
- 100% stainless steel housing 316L
- Enclosure rating IP 69K, IP 67
- Very short housing
- Polarizing filter for reliable detection of shiny surfaces

Dimensional drawing











Yellow LED indicator,

- lights continuously: Light reception, reserve factor > 1.5

- blinks:

Light reception, reserve factor > 1.0 ... < 1.5







IP 69K according to DIN 40050

Stainless Steel

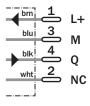
Accessories
Cables and connectors
Mounting systems
Reflectors

Connection type

MHL15-P3236V MHL15-P3336V MHL15-N3236V MHL15-N3336V



4-pin, M12



Technical data	MHL15-	P3236V	P3336V	N3236V	N3336V		
Scanning range SR, typ. max./reflect.							
Operating range	0.035 3.5 m (PL80A)						
Light spot diameter	Approx. 80 mm at 3.5 m						
Angle of dispersion sender	Approx. 1.5°						
Optical axis	Axial						
Light source ¹⁾ , light type	LED, red light, with pol. filter, 650 nm						
Light reception indicator	Yellow LED: lights continuously:						
	Reserve factor > 1.5						
	Blinks: reserve factor > 1.0 < 1.5						
Supply voltage V _s	10 30 V DC ²⁾						
Residual ripple 3)	≤ 5 V _{PP}						
Current consumption 4)	≤ 30 mA						
Switching outputs	Q: PNP						
	Q: NPN						
Signal voltage HIGH	V _S - 2.9 V						
	V _S						
Signal voltage LOW	Approx. 0 V						
<u> </u>	≤ 2.9 V						
Switching mode	Light-switching						
	Dark-switching						
Output current I, max.	≤ 100 mA						
Response time ⁵⁾	≤ 1.25 ms						
Max. switching frequency 6)	400/s						
Connection type 7)	Plug M12, 4-pin						
VDE protection class	(ii)						
Enclosure rating	IP 67, IP 69K acc. to DIN 40050						
Certificates 8)	ECOLAB, JohnsonDiversey						
Circuit protection 9)	A, B, C						
Ambient temperature T,	Operation -25 °C +55 °C						
	Storage -25 °C +70 °C						
Weight with plug	Approx. 50 g						
Housing material Housing:	100% stainless steel 1.4404						
Optic:	PMMA 3 mm, surface hardened and						
Optic.	,						
	tempered						

Average service life 100,000 h at $T_A = +25 \, ^{\circ}\text{C}$

2) Limit values

May not exceed or fall short of V_S tolerances

4) Without load

5) Signal transit time with resistive load

With light/dark ratio 1:1

7) Gold-plated contact pins

8) Refer to the corresponding certificates for details

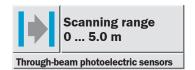
- $^{9)}$ A = V_S connections reverse-polarity protected
 - B = Interference pulse suppression
 - C = Outputs overcurrent and shortcircuit protected

canning ran	ge and op	erating re	serve									
0.035						100						
0.035		3.5		5							M	HL15 axial
0.035	2.2	3.4										
0.035		3.0	4									
0.035 1	.4 2.4)										
0.035 1.2	2.2											
0.035 1.1	1.8					10			- <mark>1</mark>			
0.035 1.1	1.6						2					- 0 1
0.035	0.6/0.9					ē						Operatin range
)(m)	2		4		6	esen	6					
Operati	ing range		Scannin	ng range ty	p. max.	Operating reserve	Scanni range	ing —		2		
Reflector	type	Operating r	ange			1 percent	typ. m		4	<u> </u>		
PL80A		0.035 3	3.5 m		,	0 (m) :	1	2	3	4	5
P250		0.035	2 2 m									

Order information							
Туре	Order no.						
MHL15-P3236V	1043814						
MHL15-P3336V	1043815						
MHL15-N3236V	1043812						
MHL15-N3336V	1043813						

MHSE15V Through-beam photoelectric sensors, red light

Dimensional drawing



- 100% stainless steel housing 316L
- Enclosure rating IP 69K, IP 67
- Very short housing

52.9 23.9 9.1 M18 x 1 4





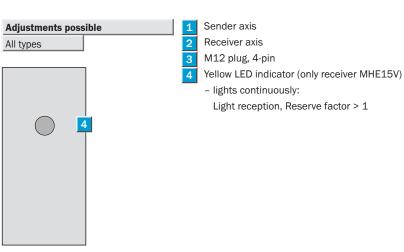




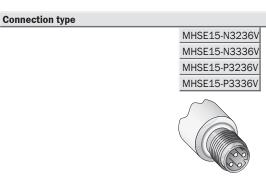
IP 69K according to DIN 40050

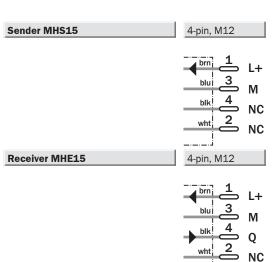
Stainless Steel

Accessories
Cables and connectors
Mounting systems



20.15





Technical data	MHSE15-	P3236V P3336V N323	36V N3336V		
Scanning range SR, typ. max./reflect.	0 50 m				
Betriebsreichweite	0 3.8 m				
Light spot diameter	Approx. 65 mm at 4.0 m				
Angle of dispersion sender	Approx. 1.5°				
Optical axis	Axial				
Light source 1), light type	LED, red light, 650 nm				
Light reception indicator Only MHE15V:					
Light reception indicator only MHE13V.	Light reception > switching threshold 1				
Sumply voltage V	10 30 V DC ²⁾				
Supply voltage V _s					
Residual ripple 3) Current consumption 4)	≤ 5 V _{PP} ≤ 30 mA				
Switching outputs	Q: PNP				
0:4 1 1 4 4 11011	Q: NPN				
Signal voltage HIGH	V _s - 2.9 V				
0:- 1 1 - 1 0 1 1	V _s				
Signal voltage LOW	Approx. 0 V				
	≤ 2.9 V				
Switching mode	Light-switching				
	Dark-switching				
Output current I _A max.	≤ 100 mA				
Response time ⁵⁾	≤ 1.4 ms				
Max. switching frequency 6)	350/s				
Connection type 7)	Plug M12, 4-pin				
VDE protection class	(i)				
Enclosure rating	IP 67, IP 69K acc. to DIN 40050				
Certificates 8)	ECOLAB, JohnsonDiversey				
Circuit protection 9)	A, B, C				
Ambient temperature T _A	Operation -25 °C +55 °C				
	Storage -25 °C +70 °C				
Weight with plug	Sender/receiver each approx. 50 g				
Housing material Housing:	100 % stainless steel 1.4404				
Optic:	PMMA 3 mm, surface hardened and				
	tempered				
1)	2)			0)	

Average service life 100,000 h at T_A = +25 °C

Limit values

May not exceed or fall short of V_s tolerances

4) Without load

 $^{5)}\,\,$ Signal transit time with resistive load

2

1 (m) With light/dark ratio 1:1

Gold-plated contact pins

 $^{8)}\,\,$ Refer to the corresponding certificates for details

> Operating range

> > 6

4

 $^{9)}$ A = V_S connections reverse-polarity protected

B = Interference pulse suppression

C = Outputs overcurrent and shortcircuit protected

Operating range and operating reserve **Order information** Typ ¹¹⁾ Order no. 11) 1000 MHSE15-P3236V 1043818 MHSE15 axial MHSE15-P3336V 1043819 3.8 MHSE15-N3236V 1043816 1043817 MHSE15-N3336V 11) Order no. includes sender and receiver 2 3 0(m) 1 5 6 100 (pair) Operating range Scanning range typ. max. 10 Operating reserve

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Scannning range typ. max.

Extension cable "Food & Beverage"

Round connectors

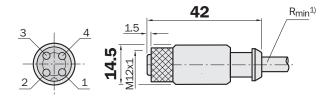
- Especially suitable for use in the "Food & Beverage" branch
- Gold plated pins
- Improved resistance to chemicals, acids and cleaning agents
- Enclosure rating IP 69K (only in fully locked position with its plugs)
- Stainless steel locking nut (V4A)

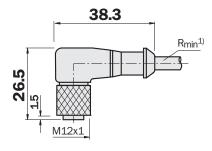




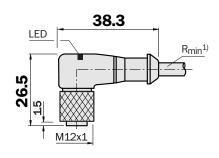
Dimensional drawings

DOL-12...





DOL-1204-L...



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blu	-(3
blki	- (3
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Contacts	Wire colour
1	brown
2	white
3	blue
4	black

1) Minimum bend radius in dynamic use $R_{min} = 20 x$ cable diameter

250 V AC/300 V DC (M12, 4-pin, connector)
10 30 V DC (M12, LED indicator)
≤ 5 mΩ
4 A (CSA = 3 A)
2.0 kV eff./60 s. (4-pin)
C acc. VDE 0110
> 10 ⁹ Ω
In fixed position -25 °C +90 °C
In flexible position +5 °C +90 °C
> 10 x diameter of cable
CuZn, 0.3 µm gold plated
Stainless steel V4A
PVC, colour orange
4 x 0.25 mm ²
PVC, colour orange
IP 69K (only when in fully screwed-in position with corresponding counterparts.
Breakaway torque 0.7 Nm)

Order information

Round connectors M12 Connecting cable "Food & Beverage"					
Туре	Order no.	Description		Contacts	Cable length [m]
DOL-1204-G02MN	6028128	Female connector	straight	4	2
DOL-1204-G05MN	6028130	Female connector	straight	4	5
DOL-1204-G10MN	6028132	Female connector	straight	4	10
DOL-1204-G25MN	6028134	Female connector	straight	4	25
DOL-1204-W02MN	6028129	Female connector	angled	4	2
DOL-1204-W05MN	6028131	Female connector	angled	4	5
DOL-1204-W10MN	6028133	Female connector	angled	4	10
DOL-1204-W25MN	6028135	Female connector	angled	4	25
DOL-1204-L02MN	6028136	Female connector	angled LED (PNP)	4	2
DOL-1204-L05MN	6028137	Female connector	angled LED (PNP)	4	5
DOL-1204-L10MN	6028138	Female connector	angled LED (PNP)	4	10
DOL-1204-L25MN	6028139	Female connector	angled LED (PNP)	4	25

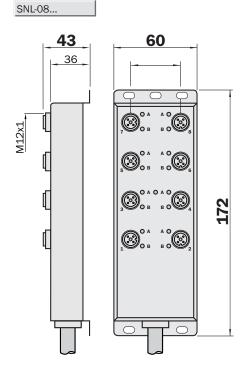
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"Food & Beverage" IP 69K, V4A

Sensor splitter-box

- Enclosure rating IP 69K (only in fully locked position with its plugs or dust covers)
- Housing & thread material stainless steel V4A
- Especially suitable for use in the "Food & Beverage" branch
- Improved resistance to chemicals, acids and cleaning agents





M12 contacts	Wire colour	Signal/outlet
1	brown	+
3	blue	-
2	grey/pink	1
	red/blue	2
	white/green	3
	brown/green	4
	white/yellow	5
	yellow/brown	6
	white/grey	7
	grey/brown	8
4	white	1
	green	2
	yellow	3
	grey	4
	pink	5
	red	6
	black	7
	violet	8
5	green yellow	PE

Technical data	
Temperature range	0 °C +60 °C
Materials	
Housing	V4A stainless steel
Moulded body	PVC
Contact	CuZn, pre-nickeled and 0.8 µm gold plated
Threaded sleeve	V4A stainless steel
O-Ring	EPDM
Mechanical data	
Enclosure rating	IP 69K (only in fully locked position with its plugs, breakaway torque 0.5 Nm)
Electrical data	
Contact resistance	≤ 5 mΩ
Nominal power	4 A via outlet/11 A max. total at 30 °C (refer to correction factors EN 60204-1)
Nominal voltage U _b	10 30 V DC
Reference voltage	32 V ~ eff.
Insulation resistance	> 10 ⁹ Ω
Pollution grade	2 acc. VDE 0110
Cable	PVC, colour black, 3 x 1.0 mm ² /16 x 0.5 mm ² (appropriate for drag cable use)
Accessories	4 dust covers for unused sockets

Order information

$Sensor\ splitter-box\ "Food\ \&\ Beverage",\ IP\ 69K,\ V4A\ (1.4404/316\ L),\ M12\ x\ 1\ mm\ (5-pin),\ 8\ female\ connector,\ connection\ types\ cable$

		Connecting cable		
Туре	Order no.	Length [m]	Lead [mm ²]	Cable
SNL-08D12-KA05	6027586	5	3 x 1.0/16 x 0.5	PVC black
SNL-08D12-KA10	6027587	10	3 x 1.0/16 x 0.5	PVC black
SNL-08D12-KA15	6027588	15	3 x 1.0/16 x 0.5	PVC black

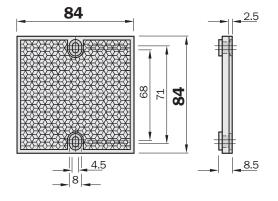
2009-08-11 SICK **15**

Dimensional drawings and order information

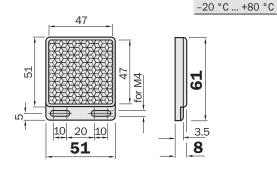
Reflectors for MHL15V plastic design, angular for temperatures up to 65 $^{\circ}\text{C}$

Reflector 80 x 80 mm

Туре	Order no.	
PL80A	1003865	

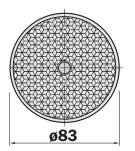


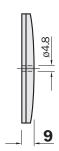
Reflector 47 x 47 mm Type Order no. Applications P250 5304812 Standard P250H 5315124 Heat-resistant to +110° C P250CHEM 5321097 Increased chemical durability,



Reflector, Ø 83 mm, centre hole mounting

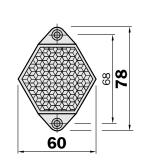
monocion, p co in	,	
Туре	Order no.	
C110A	5304549	

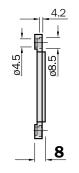




Reflector, 6-sided, width across flats 48 mm

Туре	Order no.	
PL50A	1000132	





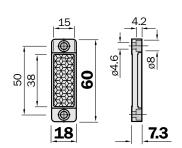
Also available in heatable model: Continuous heating: PL50HK, Order no. 1001545 Regulated heating: PL50HS, Order no. 1009871

Reflector 38 x 56 mm

Туре	Order no.	
PL40A	1012720	

52	34	56.6 59.8	
	38		7.8
	38 40.2		_7.8

Reflector 20 x 40 mm Type Order no. Applications PL20A 1012719 Standard PL20CHEM 5321089 Increased chemical durability, -20 °C ... +80 °C



Dimensional drawings and order information

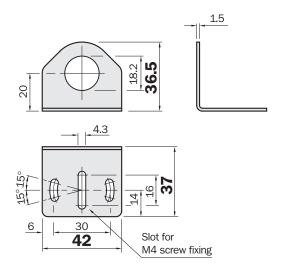
Mounting systems

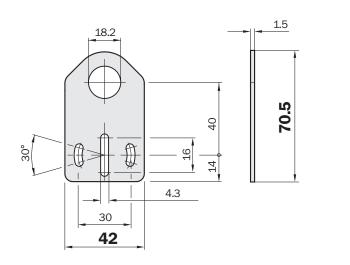
Mounting bracket, material stainless steel 1.4404

Туре	Order no.	
BEF-WN-M18N	5320947	

Mounting bracket, material stainless steel 1.4404

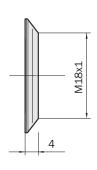
Туре	Order no.
BEF-WG-M18N	5320948

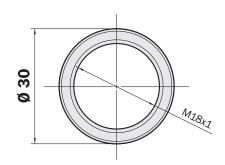


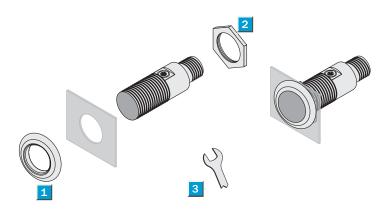


Mounting ring for MH15V, material stainless steel 1.4404

Туре	Order no.
BEF-WN-MH15-2V	4053358







- 1 Mounting ring BEF-WN-MH15-2V (4053358) for flush mounting
- 2 2 x M18x1/V4A (4053361) nuts provided with the MH15V scope of supply
- 3 Max. breakaway torque 15 Nm

2009-08-11

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